



EMPIRE
IVORY BODY

CLASSIC ELEGANCE, CONTEMPORARY MINIMALISM

For those whose art needs no frame, Empire offers a completely rimless shape that maximizes plating space and allows your creations to take center stage. The modern table—as imagined from the Pacific Rim to European culinary experiences—inspired this artful, ultra-clean dinnerware line. Instantly timeless, Empire creates a flowing, organic ambiance that is beyond compare.

The completely coupe face ensures unparalleled flexibility. Empire's tranquil style transcends trendiness to deliver a flawless, minimalist canvas for your most sculptural culinary masterpieces.

1936

Following the success of Fiesta®, Rhead created Harlequin exclusively for Woolworth's. It was a brightly colored, more angular design that was less expensive than its predecessor. As the Depression made people tighten their belts, the stylish yet affordable Harlequin became an all-time best-seller for Woolworth's.





How to build your HLC part number:
 ITEM # PATTERN #
(bold #s) **+** (unbold #s)



- coupe plates**
- AW** 5-1/2" **30300**
 - AW** 6-1/2" **30400**
 - AW** 7-1/8" **30500**
 - 8-1/4" **30600**
 - AW** 9" **30700**
 - AW** 9-5/8" **30800**
 - AW** 10-3/8" **31000**



- platters**
- AW** 8-3/8" **31100**
 - AW** 10-5/8" **31200**
 - AW** 11-1/2" **31300**
 - AW** 13-1/8" **31500**



- rim soup bowl**
- AW** 9" 13 oz **41400**



- soup bowl**
- 5-1/2" 13-3/4 oz **40000**



- soup bowl coupe**
- AW** 7-3/8" 17-1/2 oz **24800**



- cereal bowl**
- AW** 5-1/4" 11 oz **40100**



- fruit**
- AW** 4-3/8" 4-1/2 oz **40200**



- steven bouillon**
- 7-3/4 oz **09700**
 - fits: **28700** steven saucer



- bouillon**
- 7 oz **09600**
 - fits: **28800** empire saucer



steven cup
8 oz 12200
fits: 28700 steven saucer,
28200 boston saucer



colonial cup
8 oz 04900
fits: 28400 kent saucer,
28200 boston saucer



boston cup
7-3/4 oz 10500
fits: 28200 boston saucer

Dinnerware with this symbol **AW** is also available in Arctic White. A perennial favorite, white dinnerware complements any décor and makes food look beautifully appetizing.



empire cup
7 oz 12300
fits: 28800 empire saucer



kent cup
6-3/4 oz 12700
fits: 28400 kent saucer,
28200 boston saucer



imperial a.d. cup
2-3/4 oz 12500
fits: 28900 imperial a.d. saucer



Arctic White 10000



empire saucer
5-3/4" 28800
fits: 12300 empire cup,
09600 bouillon



steven saucer
5-1/2" 28700
fits: 12200 steven cup,
09700 steven bouillon



kent saucer
5-1/2" 28400
fits: 04900 colonial cup,
12700 kent cup



boston saucer
6" 28200
fits: 09600 bouillon, 12200 cup
steven, 10500 boston cup,
04900 colonial cup, 12700 kent cup



imperial a.d. saucer
4-1/2" 28900
fits: 12500 imperial a.d. cup