



**E**MPIRE  
IVORY BODY

## CLASSIC ELEGANCE, CONTEMPORARY MINIMALISM

For those whose art needs no frame, Empire offers a completely rimless shape that maximizes plating space and allows your creations to take center stage. The modern table—as imagined from the Pacific Rim to European culinary experiences—inspired this artful, ultra-clean dinnerware line. Instantly timeless, Empire creates a flowing, organic ambiance that is beyond compare.

The completely coupe face ensures unparalleled flexibility. Empire's tranquil style transcends trendiness to deliver a flawless, minimalist canvas for your most sculptural culinary masterpieces.

## 1936

Following the success of Fiesta®, Rhead created Harlequin exclusively for Woolworth's. It was a brightly colored, more angular design that was less expensive than its predecessor. As the Depression made people tighten their belts, the stylish yet affordable Harlequin became an all-time best-seller for Woolworth's.







How to build your HLC part number:  
 ITEM #      PATTERN #  
**(bold #s)**    **+**    (unbold #s)



- coupe plates**
- AW** 5-1/2"      **30300**
  - AW** 6-1/2"      **30400**
  - AW** 7-1/8"      **30500**
  - 8-1/4"      **30600**
  - AW** 9"          **30700**
  - AW** 9-5/8"      **30800**
  - AW** 10-3/8"     **31000**



- platters**
- AW** 8-3/8"      **31100**
  - AW** 10-5/8"     **31200**
  - AW** 11-1/2"     **31300**
  - AW** 13-1/8"     **31500**



- rim soup bowl**
- AW** 9"      13 oz    **41400**



- soup bowl**
- 5-1/2" 13-3/4 oz    **40000**



- soup bowl coupe**
- AW** 7-3/8" 17-1/2 oz    **24800**



- cereal bowl**
- AW** 5-1/4" 11 oz    **40100**



- fruit**
- AW** 4-3/8" 4-1/2 oz    **40200**



- steven bouillon**
- 7-3/4 oz    **09700**
  - fits: **28700** steven saucer



- bouillon**
- 7 oz    **09600**
  - fits: **28800** empire saucer



**steven cup**  
8 oz 12200  
fits: 28700 steven saucer,  
28200 boston saucer



**colonial cup**  
8 oz 04900  
fits: 28400 kent saucer,  
28200 boston saucer



**boston cup**  
AW 7-3/4 oz 10500  
fits: 28200 boston saucer

Dinnerware with this symbol **AW** is also available in Arctic White. A perennial favorite, white dinnerware complements any décor and makes food look beautifully appetizing.



**empire cup**  
7 oz 12300  
fits: 28800 empire saucer



**kent cup**  
6-3/4 oz 12700  
fits: 28400 kent saucer,  
28200 boston saucer



**imperial a.d. cup**  
2-3/4 oz 12500  
fits: 28900 imperial a.d. saucer



**Arctic White 10000**



**empire saucer**  
5-3/4" 28800  
fits: 12300 empire cup,  
09600 bouillon



**steven saucer**  
5-1/2" 28700  
fits: 12200 steven cup,  
09700 steven bouillon



**kent saucer**  
5-1/2" 28400  
fits: 04900 colonial cup,  
12700 kent cup



**boston saucer**  
AW 6" 28200  
fits: 09600 bouillon, 12200 cup  
steven, 10500 boston cup,  
04900 colonial cup, 12700 kent cup



**imperial a.d. saucer**  
4-1/2" 28900  
fits: 12500 imperial a.d. cup