

Duke Specifications

F.O.B. Sedalia, Missouri 65301



Custom Worktable w/sink, drawer & riser

OPTIONS (see other side for options):

AGENCY LISTING:



DUKE MANUFACTURING CO.
 P. O. Box 5426
 St. Louis, MO 63147-0230

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 314.231.1130 In Missouri
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PROJECT INFORMATION:

PROJECT: _____
 ITEM: _____
 QUANTITY: _____

MODEL:

Aerohot Worktables
 Custom Worktables

TOP:

- 14 or 16 gauge, 300 or 400 Series stainless steel, as specified
- Edges turned down 90° with 1-1/2" flange
- Reinforced with heavy gauge galvanized hat channels
- Vinyl cushion between channels and underside of top

ADJUSTABLE UNDERSHELF:

- Heavy gauge galvanized or stainless steel, as specified
- Set screws to lock in height

LEGS:

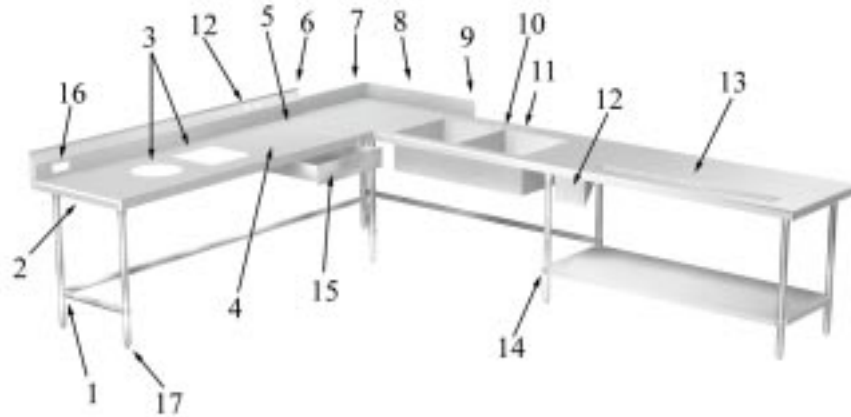
- 1-5/8" diameter, stainless steel or galvanized tubular leg, as specified
- Non-marking, non-corrosive, adjustable plastic bullet feet for galvanized legs
- Stainless steel feet for stainless steel legs
- Galvanized leg sockets welded to hat channels
- Scored legs for easy adjustment of undershelf

CROSS BRACING:

- 1-5/8" stainless or galvanized steel tubing
- 10" from floor
- Connected to legs with slotless, contour-head bolts

SHORT FORM SPECIFICATIONS:

Duke Aerohot Worktables - Custom Tables. Stainless top shall be constructed of 14 gauge, 300 Series stainless steel (optional 16 gauge) top, with all edges turned down 90°, with 1-1/2" flange. If Marine Edge not ordered and riser only on rear of table, ends are straight down, with front having bullnose. Underside reinforced with heavy gauge galvanized hat channels with vinyl cushion between channels and underside of top for sound-deadening. Adjustable undershelf shall be of heavy gauge galvanized or stainless steel and lock in place with set screws to any height. If adjusted to less than 6" from floor, tables will not be NSF approved. Undershelves can be ordered welded integrally to table. Cross bracing shall be 1-5/8" O.D. stainless or galvanized steel tubing formed to provide tight, sanitary contact with legs at rear and sides, leaving front of base open. Bracing to be 10" from floor, held to legs with slotless, contour-head bolts. Bracing can be ordered welded integrally to table. Legs shall have galvanized leg sockets welded to hat channels. 1-5/8" diameter, galvanized tubular legs shall be fitted with adjustable plastic bullet feet, or stainless steel tubular legs fitted with adjustable stainless steel bullet feet. As option, galvanized legs may be fitted with stainless steel feet. Tables 96" or longer, with adjustable undershelves, shall have 6 legs. Legs also available mounted on NSF approved 5" diameter swivel casters, two with locks, in lieu of adjustable feet. Weight approximately 11 lbs. per square foot, crated.



Freight Class: 70

1. Welded Base - Stainless Steel Undershelf or Crossrails - **TABMOD-1 (4-LEGGED) /TABMOD-1A (6-LEGGED)**
2. "V" Edge - ("Marine Edge" "Water Retention Edge") - **TABMOD-2**
- Cutouts in Table Top -**
- 3A. Round with raw edge - **TABMOD-3A**
- 3B. Rectangular, not over 12" on either side with raw edge - **TABMOD-3B**
- 3C. Rectangular, over 12" on either side with edges flanged down, with open corners - **TABMOD-3C**
4. "L" Shaped - Where bottom shelves are required there will be a butt joint. "L" shape not to exceed 70", on either dimension, unless field jointed - **TABMOD-4**
5. Bolted Field Joint (Hairline) - **TABMOD-5**
6. Deluxe Riser - 4" to 8" high with 2" x 45" return of standard construction and 3/4" turnout - **TABMOD-6A/TABMOD-6B**
7. Riser - 4" to 8" high with 1" x 90" return of standard construction and 3/4" turnout - **TABMOD-7A/TABMOD-7B**
8. Straight Riser - 2" to 8" high - **TABMOD-8A/TABMOD-8B/TABMOD-8C**
9. Rear Riser - Partial length of table/partial length not at end of table - **TABMOD-9A/TABMOD-9B**
10. Sinks - 14 ga. S/S welded into stainless steel tops - Includes Crumb-Cup Strainer Drain. Faucet not included.

Sink Item #	Description
180SP	20" x 20" x 7" (50.8 x 50.8 x 17.8 cm)
181SP	20" x 20" x 14" (50.8 x 50.8 x 35.6 cm)
182SP	18" x 18" x 11-1/2" (45.7 x 45.7 x 29.2 cm)
184SP	14" x 16" x 8-1/2" (35.6 x 40.6 x 21.6 cm)

- 11A. Deck Mounted or Splash Mounted Faucet - **TABMOD-10A (DECK)/TABMOD-10A1 (SPLASH)**
- 11B. Twist Handle Drains with or without Overflows - **TABMOD-10B1 (WITH)/TABMOD-10B2 (WITHOUT)**
- 11C. Disposer Collar welded into Sink Bowl - **TABMOD-10C**
12. Vacuum Breaker Holes and S/S Switch Bracket - **TABMOD-11**
13. Drip Trough - up to 72" long - **TABMOD-12**
14. Partial Tubular Base with Balance Undershelf - **TABMOD-13**

15. Drawer Item #	Description
185SP - Standard	S/S Drawer with S/S Face Plate - 20" x 15" x 5" (38.1 x 50.8 x 12.7 cm)
186SP - Standard	Galv. Drawer with S/S Face Plate - 20" x 15" x 5" (38.1 x 50.8 x 12.7 cm)
176SP - Deluxe	S/S Front, Galv. Liner - 20" x 15" x 5" (38.1 x 50.8 x 12.7 cm)
177SP - Deluxe	S/S Front, S/S Liner - 20" x 15" x 5" (38.1 x 50.8 x 12.7 cm)
LK	Lock and Keys

16. Rectangular cutout in riser - **TABMOD-14A**; Duplex Outlet Bracket below top - **TABMOD-14B**; Stainless Steel Pedestal type box for Customer supplied outlets - **TABMOD-14C**

LEGS & FEET MODIFICATIONS -

- 17A. Stainless Steel Legs & Feet With Undershelf - **SSLFUSSP**
- 17B. Stainless Steel Legs & Feet With Tubular Base - **SSLFTUBSP**
- STAINLESS STEEL LEGS & CASTERS -**
- 17C. Stainless Steel Legs & Casters With Undershelf - **SSLCUSSP**
- 17D. Stainless Steel Legs & Casters With Tubular Base - **SSLCTUBSP**
Tables with 4 casters will have 2 with brakes. Tables with 6 casters will have 3 with brakes
NOTE: Tables 96" and longer require 6 legs
- 17E. Stainless Steel Feet only - **SS-FEETSP**
- 17F. Special Height Legs - **SP-HT-LEGSSP**
- 17G. Casters - 5" diameter, swivel type, rubber - **CAWTSP**
- 17H. Flanged Feet - **FFSP**

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